

# EVERROOF® PRIMER M130

## Two Component, Polyurethane Primer

### TECHNICAL DATA SHEET

EVERROOF PRIMER M130 is a two component, liquid applied, urea polyurethane primer. Polycoat Products manufactures products in different VOCs ranging from 100 to 340 gms/liter to comply with VOC requirement in various regions. Make sure to use the correct grade of product which complies with VOC regulations/requirements applicable as per federal, state, statutory, counties, cities and local bodies at the place of installation. This product is NOT for sale in California or any location where a VOC of 360 gms/liters is not acceptable.

### FEATURES AND BENEFITS

- Low Odor
- Quick Drying

### TYPICAL USES

- Glass Reinforced Plastics
- Metal
- Polyurethane Elastomeric Surfaces

### COLOR

Side-A: Clear

Side-B: Off White

### COVERAGE

The approximate coverage is 1 gallon/300 sqft (0.14 l/sqm). Coverage rate will depend on surface roughness and porosity.

### PACKAGING

1-Gallon Kit: One - 1 quart can of Side-A Clear Liquid, net 0.25 gallon (0.95 liters) and Three - 1 quart cans of Side-B Off White Liquid, net 0.25 gallon (0.95 liters) each can

4-Gallon Kit: One - 1 gallon can of Side-A Clear Liquid, net 1 gallon (3.78 liters) and One - 5 gallon pail of Side-B Off-White Liquid, net 3 gallon (11.34 liters)

### STORAGE AND STABILITY

Primer M130 has a shelf life of 1 year from date of manufacture in original, factory sealed containers. Side-A and Side-B must be stored between 60-95°F (15-35°C). Avoid freezing temperatures. Store containers on wooden pallets to avoid direct contact with the ground.

### MIXING

Primer M130 may not be diluted under any circumstance. The volume mixing ratio: 1 part Side-A to 3 parts Side-B (1A:3B). Primer M130 Side-B should be thoroughly mixed prior to combining to ensure a homogeneous material. The combined components should be thoroughly

### TECHNICAL DATA

Property	Value
Coverage Rate	1 gal/300 sqft 0.14 l/sqm
Dry Film Thickness per Coat	3 ± 1 mils 76 ± 25 microns
Mixing Ratio by Volume	1A : 3B
Pot Life at 75°F (24°C), 50% RH	20-30 min
Hardness, ASTM D2240	70 ± 5 Shore D
Specific Gravity, Side-A Side-B	1.11 ± 0.1 1.47 ± 0.1
Total Solids by Weight, ASTM D2369	75 ± 3%
Total Solids by Volume, ASTM D2697	62 ± 3%
Viscosity at 75°F (24°C) Side-A & Side B Combined	500 ± 200 cps 2500 ± 500 cps
Volatile Organic Compounds, ASTM D2369-81	3 lb/gal 360 gm/liters

mixed using a mechanical mixer at slow speed or for at least 5 minutes if mixed by hand. Do not mix in an up and down motion.

### APPLICATION INSTRUCTIONS

Primer M130 should be applied at the rate of 1 gallon/300 sqft (0.14 l/sqm) (mixture of Side-A & Side-B). It can be applied using an airless sprayer, brush, or phenolic resin core roller.

Allow Primer M130 to become nearly tack free before applying the coating. Recommended surface temperature should be greater than 50°F (10°C). If Primer M130 is allowed to dry completely, reprime the surface before proceeding.

Primer M130 is very sensitive to heat and moisture. Higher temperatures and/or high humidity will significantly accelerate the cure time and pot life. Use caution in batch

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sizes and thickness of application. Low temperature and/or low humidity will extend the cure time.

## MAINTENANCE

Periodic maintenance of EVERROOF® Roofing Systems ensures extended performance and reduces life cycle costs.

## TECHNICAL SERVICES

Additional information, product brochures, and guide specifications are available. Roof energy evaluations, life cycle cost analysis, and other roof management services are also available from an EVERROOF® Technical Consultant.

## PROTECTIVE EQUIPMENT

Since EVERROOF PRIMER M130 is atomized into a very fine particle distribution during spray application, it is essential that maximum effort is made to protect the spray mechanic and others near the workplace from undue exposure.

The best form of protection against organic solvents is the use of Type C organic vapor cartridge respirators. To prevent excessive skin contact with the sprayed product, we recommend use of fabric coveralls and neoprene or other resistant gloves. Wear safety glasses or OSHA-approved protective goggles.

## PROTECTION OF THE WORKPLACE

Overspray from EVERROOF PRIMER M130 can carry considerable distances and attention should be given to the following:

1. Post warning signs a minimum of 100 feet from the work area.
2. Cover all intake vents near the work area.
3. Minimize or exclude all personnel not directly involved with the spray application.
4. No welding, smoking or open flames.
5. Have CO<sub>2</sub> or other dry chemical fire extinguisher available at the job-site.
6. Provide adequate ventilation.

## HEALTH AND SAFETY

EVERROOF® is committed to the health and safety of our customers. EVERROOF® products shall only be installed by certified contractors. Applicators are

required to follow all proper handling, safety and installation procedures. Safety Data Sheets (SDS) are available on this material. Any individual who may come in contact with these products should read and understand the SDS.

Contents are flammable. Use only with adequate ventilation. To avoid overexposure, open windows and doors or use other means to ensure fresh air entry during application and drying. If you experience eye watering, headaches or dizziness, increase fresh air or wear respiratory protection (NIOSH/MSHA TC23C or equivalent) or leave the area. Avoid contact with eyes and skin. Wash hands after using. Keep container closed when not in use. Do not transfer contents to other containers for storage.

## VAPOR INHALATION

Effects of overexposure to vapor are characterized by nasal and respiratory irritation, dizziness, nausea, headache, fatigue, possible unconsciousness or even asphyxiation. Vapor inhalation problems are characterized by coughing, shortening of breath and tightness in the chest. Anyone exhibiting these types of symptoms should be immediately removed from the workplace and administered oxygen or fresh air. If the condition is prolonged or extreme, SUMMON EMERGENCY TRAINED MEDICAL ATTENTION IMMEDIATELY.

## SKIN CONTACT

Skin contact with liquid components can result in a rash or other irritation. Wash the affected skin area with water. Wipe residual liquid from the skin with a clean cloth, then wipe the affected area with 30% solution of rubbing alcohol. Follow the alcohol wipe with repeated washings with soap and water. If a rash or other irritation develops, see a physician.

## EYE CONTACT

Eye Contact with liquid or sprayed components can result in corneal burns or abrasions. Upon exposure, eyes should be flushed with water for an extensive period. SUMMON EMERGENCY TRAINED MEDICAL ATTENTION IMMEDIATELY.

**LIMITED WARRANTY.** We warrant our Products to be free of manufacturing defects and to comply with the Product's current published physical properties when tested under controlled conditions. Our sole responsibility is limited to replacement of that portion of any Products found to be defective at the time of manufacture. There are no other warranties of any nature whatsoever, whether expressed or implied, including an express disclaimer of any warranty of merchantability or fitness for a particular purpose. Further, we disclaim any liability for damages of any type, however caused, including remote, consequential damages, or special damages resulting from any theory of liability, whether based on tort, negligence, or strict liability. We disclaim responsibility for any claims of intellectual property infringement through use of our Products in any manner. No warranty or guarantee is issued with respect to appearance, color, fading, chalking, staining, shrinkage, peeling, abnormal wear and tear, or improper application by the applicator. Damage caused by abuse, neglect, lack of proper maintenance, acts of nature and/or physical movement of the substrate or structural defects are also excluded. In all instances and as a pre-condition to any available remedy, we reserve the right to conduct sample testing and performance analysis on any materials claimed to be defective, performed prior to any repairs being made by owner, general contractor, or applicator. Our limited warranty is void if repairs have been made or attempted, or if the claimed defect has been adulterated prior to our ability to conduct a formal investigative analysis.

**DISCLAIMER:** Please read all information in the general guidelines, technical data sheets, application guide and safety data sheets (SDS) before applying material. Products are for professional use only and should only be applied by professionals who have prior experience with our Products or have undergone specific training in their proper application. Published technical data and instructions are subject to change without notice. Contact your local representative or visit our website for current technical data and instructions. All guidelines, recommendations, statements, and technical data contained herein are based on information and tests we believe to be reliable and correct, but accuracy and completeness of these tests are not guaranteed and are not to be construed as a warranty, either expressed or implied, including any warranty of merchantability or fitness for a particular purpose in connection with any product. It is the user's responsibility to satisfy himself, by his own information and tests, to determine suitability of the Products for his own intended use, application and job situation and user assumes all risk and liability resulting from his own use of the Products. We do not suggest or guarantee that any hazards listed herein are the only ones that may exist. We are not liable to the purchaser, end-user, or any third party for any injury, loss or damage directly or indirectly resulting from use of, or inability to use, our Products. Recommendations or statements, whether verbal or in writing, shall not be binding upon us unless in writing and signed by one of our authorized corporate officers. Technical and application information is provided for establishing a general profile of the material and proper application procedures. Test performance results were obtained in a controlled environment and we make no claim that these tests or any other tests, accurately represent all environments. We are not responsible for typographical errors. **All Rights Reserved.** Revision EVERROOF PRIMER M130\_03302022.TL